

ALL IN ONE SOLUTIONS THAT TAKE YOUR OEM PROJECT FROM START TO FINISH

OVER 100 YEARS  
of Experience

150,000 SQ. FT  
Across Two Locations

1,000+ CLIENTS  
Served Internationally

FAMILY OWNED  
Since 9.19.1919

### Laser Cutting

- 3 Trumpf Laser Cells
  - (1) 6000W Fiber
  - (2) 4000W Co2
- 24/7 lights-out Production Capability
- 1" thick Cutting Capacity

### CNC Punching

- Emboss
- Louvre
- Custom Blanks

### Assembly

- Fastener Installation
- Small Component Assembly
  - Gasket
  - Locks
  - Hinges
  - Fasteners

### Finishing

- Wet Paint
- Powder-Coating
- E-Polishing
- E-Coating
- Zinc Plating
- Anodizing

### Quality Inspection

- ISO 9001:2015 Certified
- PPAP Reports
- Faro CMM Inspection Arm

### Welding

- 2 ARC Robotic Welding Stations
- 4 Spotwelding Cells
- 16 MIG & TIG Weld Booths

### Saw Cutting

- Shear
- Band Saw
- Chop Saw

### Forming

- 8 Press Brakes
- 187 Ton Max Capacity
- 6 Axis Back-Gage
- CNC Rolling

### Drill/Tap/Mill

- Drill Press
- Tapping
- Countersinking
- Lathe
- Mill

## Our Materials



## Full List of Services

### CNC Punching

- Trumpf Model 260, 10 Station Tool Changer with 4 Station Multi-Tool, rotating head, 1/4" mild steel capacity, CAD/CAM interactive graphics

### Laser Cutting

- Trumpf Model L3030, 6000 Watt
- Trumpf Model L3030, 4000 Watt (2)
- The Liftmaster Compact with Trustore automatic material feed system

### Press Brakes

- Tumpf Trubend 5170, 127", 187 Tons, 6 Axis Backgauge
- Tumpf Trubend 7036, 40", 40 Tons, 6 Axis Backgauge
- Tumpf Trubend 7036, 40", 40 Tons, 6 Axis Backgauge
- Tumpf Trubend Hydraulic Model 5085, 7.3 Ft, 95 Tons, CNC 6 Axis Backgauge
- Tumpf Trubend Hydraulic Model V85S, 8.3 Ft, 95 Tons, CNC 6 Axis Backgauge
- Wysong Hydraulic Model MTH175-144, 12 Ft, 175 Tons, CNC 2 Axis Backgauge
- Wysong Hydraulic Model MTH10096, 8 Ft, 100 Tons, CNC 2 Axis Backgauge
- Accurpress Hydraulic Model 71008, 8 Ft, 100 Tons, CNC 2 Axis Backgauge

### Welding

- Taylor Winfield 3 phase 100 KVA Rocker-Arm Spot Welder
- Taylor Winfield Single Phase 75 KVA Rocker-Arm Spot-Welder
- Taylor Winfield Single Phase 35 KVA Rocker-Arm Spot-Welder
- Betterman Model CD 318 Capacitor Discharge Stud Welder
- Betterman Model BS318 Capacitor Discharge Stud Welder
- Miller Shopmaster 300 Amp Tig/Mig (2)
- Miller Syncrowave 250 Amp Tig (3)
- Miller Syncrowave 351, 350 Amp, Tig/Mig
- Miller Model CP-302, 300 Amp, Mig
- Millermatic 251, Mig
- Hobart Model RC256, Mig
- Hobart Combo, Tig/Mig/Plasma
- Airco Heliwelder 200 Amp Tig
- Airco Heliwelder 300 Amp Tig
- OTC Robotic Welder Model FD-V6L, 6-axis, DP400R
- OTC Robotic Welder Model FD-V8L, 6-axis, Welbee P400

### Shear & Saw

- Wysong Model 1025 Mechanical, 10 Ft. 1/4" mild steel capacity, with backgauge and sheet support.
- W.F. Wells Band Saw, 20 Ft. bar length capacity
- Doringer D 350, Chop Saw

### Roll Forming

- Acrotech Model 1618-635S Urethane Roll, 2 Ft. 16 GA.
- Pexto Pyramid Roll, 4 Ft. 14 GA.
- Roll Pyramid Type, 1 Ft. 1/4"
- DAVI MCA2019, 6 Ft. 3/8"

### Press Room

- Bliss OBI Model C035, 35 Tons
- Bliss OBI Model C035, 35 Tons
- Bliss OBI Model C-60, 60 Tons
- Rousselle OBI Model G1-3244, 32 Tons
- Rousselle OBI Model 6B, 60 Tons
- Rousselle GAP Frame Model 6G, 60 Tons

### Fastening

- Haeger Model 824 Window Touch, Self Clinching Fastener Inserter With Automatic Bowl Feed
- Haeger Model HP 6C, Self Clinching Fastener Inserter With Automatic Bowl Feed
- Milford Model 305 Rivet Machine Penn Rivet Corp. 1/8" Dia. Rivet Machine
- Lockformer Quick-Lok Machine Model QL-24-SP

### Machining

- Drill Presses:
  - Power-Matic Model 1200
  - Rockwell/Delta Model 20"
  - Wilton Strand Gear Driven
- Saws:
  - Do-All Model ML
  - WF Wells Model W-9
  - Original Saw CO. Radial Arm Saw, 16" Metal Cutter
  - Delta Table Saw 10"
- Mills:
  - SuperMax Vertical Model YC-1-1/2 VA
  - SuperMax Vertical & Horizontal Model YC02G5
  - MicroCut Vertical Model 1050
- Lathes:
  - Southbend Model 14
  - Goodway Model GW1640

### Finishing

- Timesaver Model 137-2HDCMW Flat Part Deburring & Finishing Machine
- COSTA 4 working Unit Deburring & Finishing Machine – 1 Pass System.
- Burr-King Model 760 1-1/2" x 60" Belt Grinder
- Burr-King Model 960 4" x 60" Belt Grinder
- Burr-King Model 600
- Porter-Cable 8" x 107" Belt Grinder
- Better Engineering – Model 70-P, Parts Washer
- Custom 10 Ft. Water – Wash Paint Booth
- Fostoria Infrared – Baking Oven
- Devilbiss Spray – Equipment (Various Spray Guns & Related Equipment)
- Zero BNT65 Sandblasting Booth



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